

Future Energy

## 24/7 ZEN Project

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Catalan Institute of Energy Reserach (IREC)

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2023  
KOREA  
EUREKA Day

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IREC RESEARCH CENTRE

## 24/7 ZEN

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## IREC SOC TECHNOLOGIES

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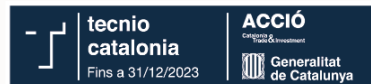
## LOOKING FOR PARTNERS

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1. PROFILES



CERCA Research Centre, with a TECNIO accreditation.  
IREC has a dual approach:



## Market orientation

Market Orientation focusing on **technology development**, **new products** and **new technical solutions** for energy sector companies active in the same fields as IREC's established lines of action.

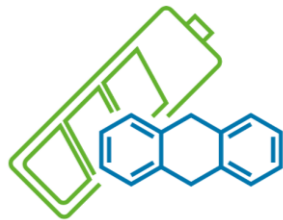
## Long-term research

Long-term research into different aspects of the established lines of action. It will not be initially aimed at the market, but at **generating knowledge** amongst groups in the Institute itself, with a **long-term commercial projection** in mind.





Energy & Environment



Energy Storage



Smart Energy  
Management

175

people

116

publications

9.5

average IF

16

PhD thesis

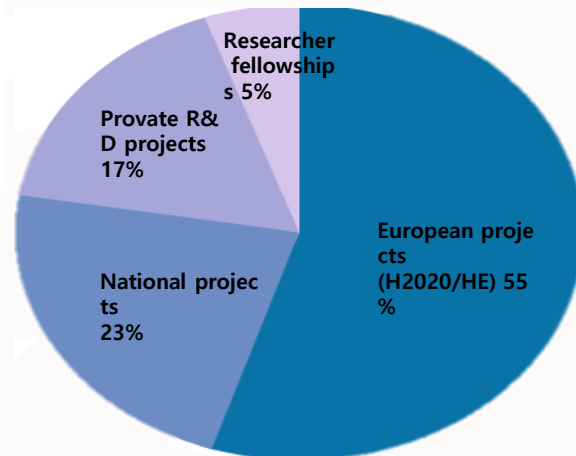
4

patent  
applications

total

3

spin-offs



## THE PROJECT



## TITLE

**24/7 ZEN** - REVERSIBLE SOEC/SOFC SYSTEM FOR A ZERO EMISSIONS NETWORK ENERGY SYSTEM

## CALL / TOPIC

HORIZON-JTI-CLEANH2-2022-1 / Reversible SOC system development, operation and energy system (grid) integration

## PLAN &amp; CONSORTIUM

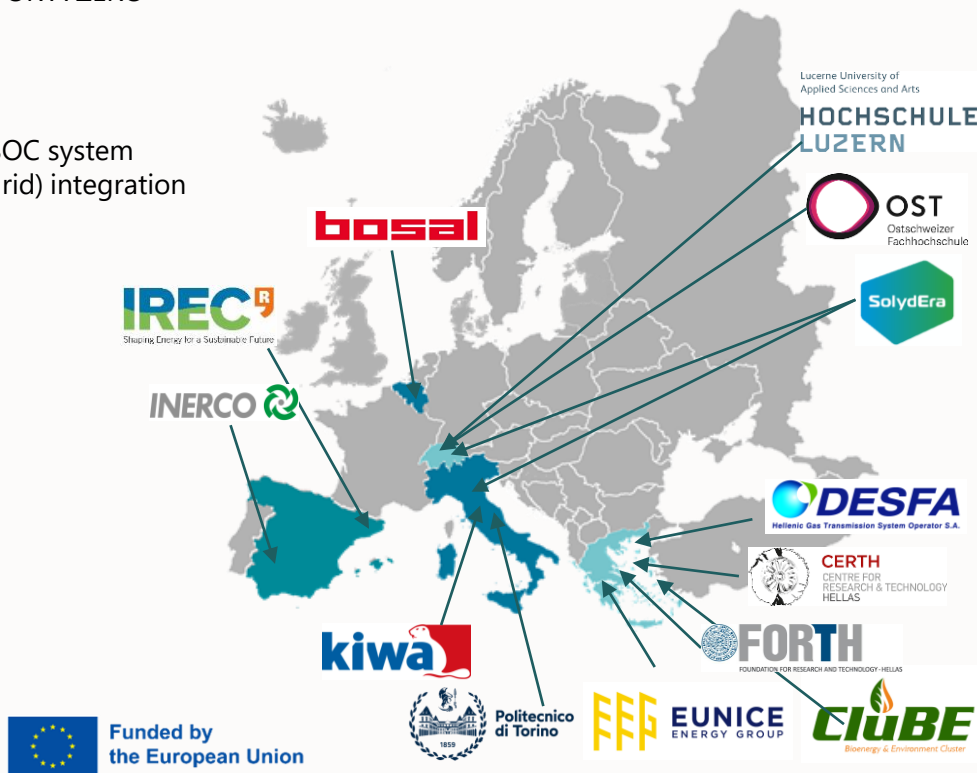
- 36 month of duration / 7 WPs
- 12 EU partners (4 countries)
- 3 Swiss partners

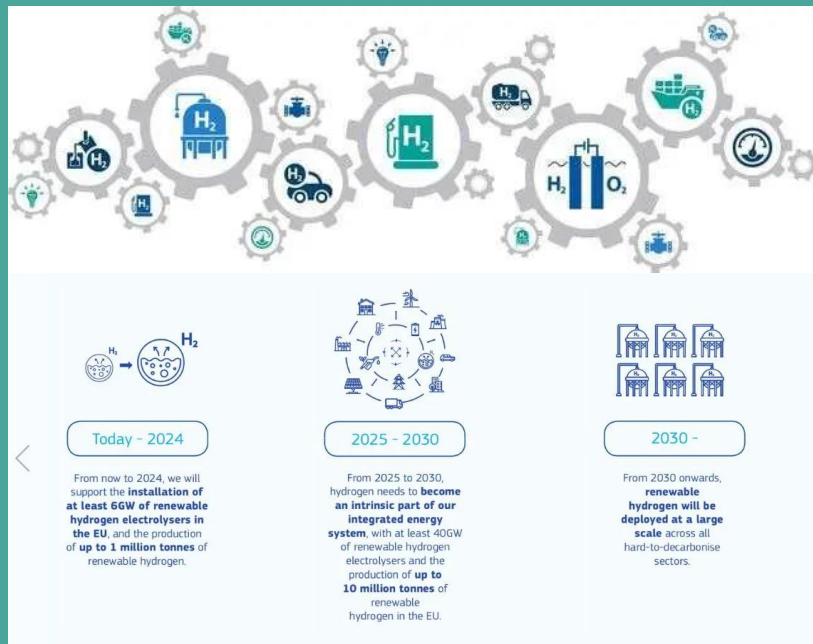
## OFFICERS

- Eleni Kontonasiou
- Antonio Requena (Financial)

## REFERENCE &amp; FUNDING

- #101101418
- 5,498,886 € (EU)
- 2.268.706 € (Swiss)





# Project ambition

The need for 24/7 ZEN solution

- Eu takes *H<sub>2</sub> as key energy vector* for the decarbonisation
- Renewable energy-based scenario *requires efficient storage technologies.*
- *rSOC* technology is presented as one of the *most promising solutions for PtG* processes.
- *SOC need to be enhanced* :

- System operation
- Cost-competitiveness
- Designs of scaled demo scenarios
- Connection to the grids
- Proof of the techno-economic viability.



### Technology Challenge 1 (TRL 2-3):

Cell performance and durability and overall system cost-competitiveness.

- *Thin film deposition techniques*
- *Infiltration and exsolution approaches*
- *Rapid thermal processing (RTA) processes*
- *Electrocatalysts synthesis*
- *New & improved interconnect coating (EDP)*

**Technology Challenge 2 (TRL 3→5):** Conceptual system design and reduced system costs.

- *The Large Stack Module (LSM) tested as rSOC + BOP*
- *Scale up of primary hot BoP*
- *Heat exchangers on compact module (TRL6)*
- *Reformer & Evaporator integration*

**Technology Challenge 3 (TRL 3→5):** Storage for sustainable grid balancing

- *Demo testing of integration on real environment*
- *Optimised control of transients for Energy management*

### KPIs

1.5 A/cm<sup>2</sup> SOC  
Deg. rate ≤0.4%/kh

### KPIs

A RT efficiency of 45%  
Stack cost reduction  
3500€/kW

### KPIs

Mobile – Plug & Play  
Replicable Solution  
<30min transition

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- *SOC need to be enhanced:*
  - System operation
  - Cost-competitiveness
  - Designs of scaled demo scenarios
  - Connection to the grids
  - Prove of the techno-viability.



Funded by  
the European Union

24/7  
ZEN

A 24/7 energy supply demo covering the entire value chain, from the materials engineering for optimised cells and stack, to the rSOC system and the ways to control it upon integration into real-world electricity and gas grids.

Scientific

24/7  
ZEN

A plant with 33 kW of power source (FC) and 100 kW of power sink (EL) that can be scaled and replicated to multi-MW scale installations. 24\_7 ZEN will identify optimal integration of rSOC for different scenarios and address scenarios to deploy it as a techno-economically viable RE storage system.

Technical

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ZEN

Demonstrate a 33/100 kW power balancing plant, taking gas and electricity from the grid for the system operation, and injecting the H2 and electricity produced back to the respective grids

Industrial

24/7  
ZEN

Acquire both experimental data and conceptual understanding on how rSOC systems can absorb excess electric RE as well as assessing the limits of economically viable business models to use rSOC systems.

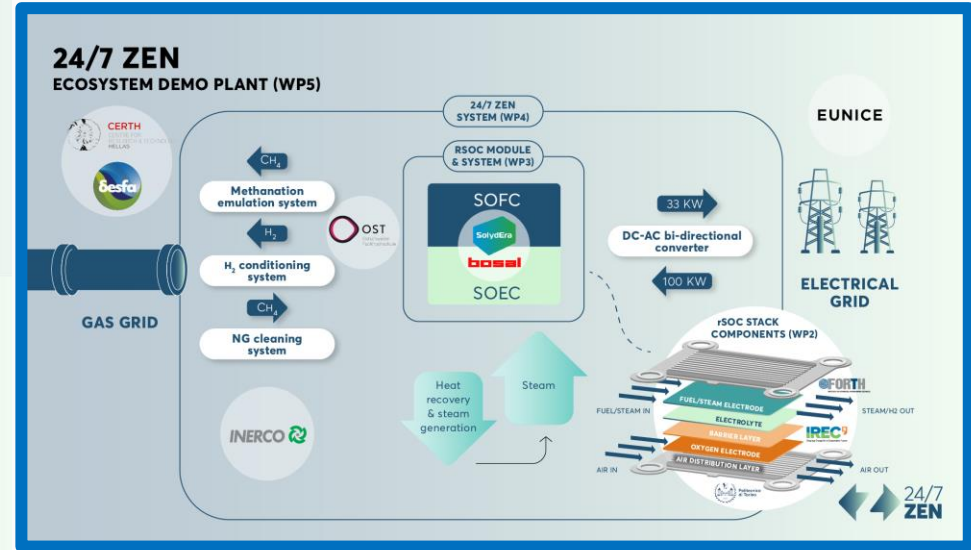
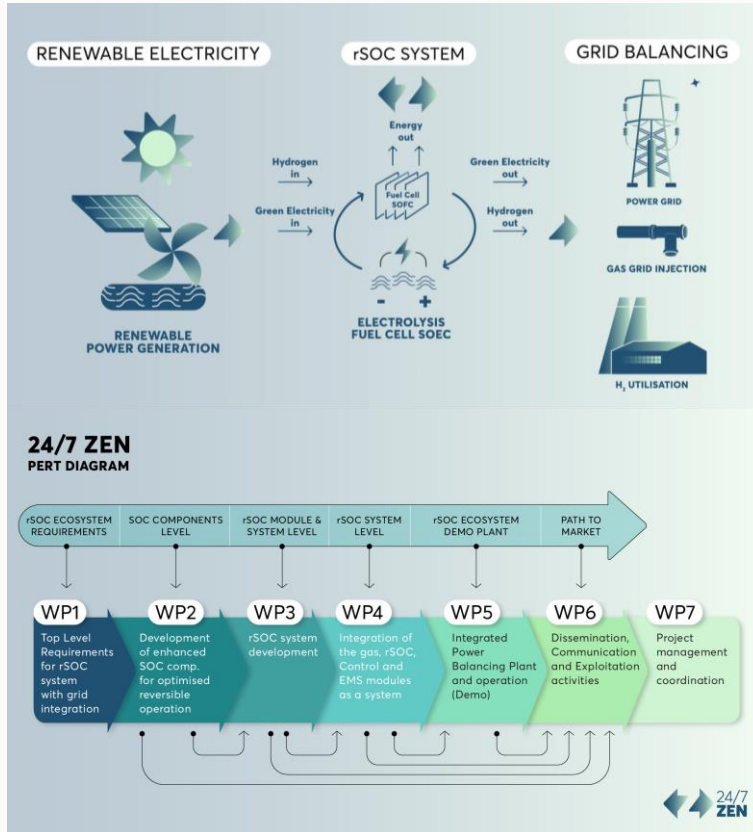
Comercial



Funded by  
the European Union

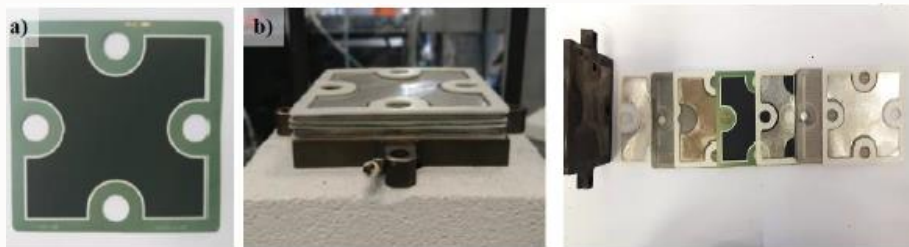




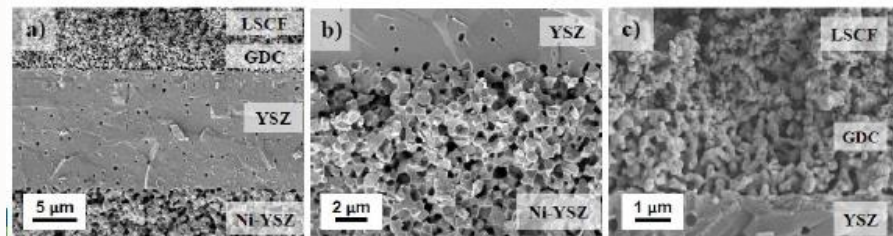


## Conventional SOC:

Large area own cells + interconnects = SRU and SHORT STACKS

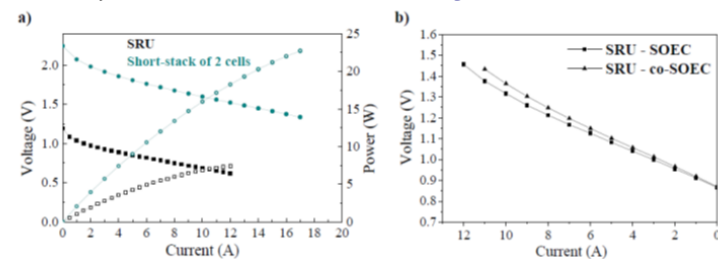


## Reliable industrial fabrication (FAE&AMES)

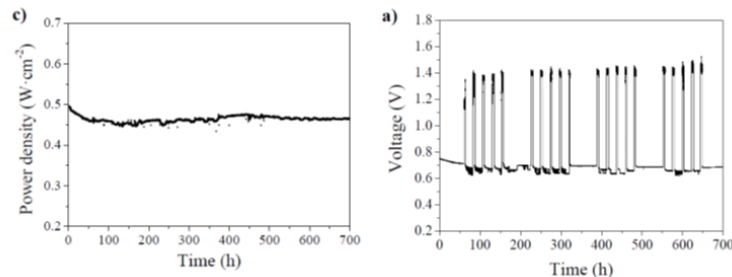


## Reversible mode:

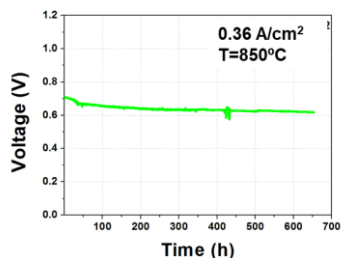
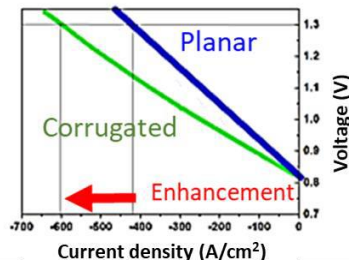
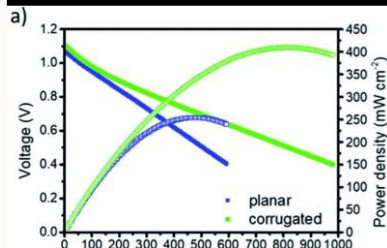
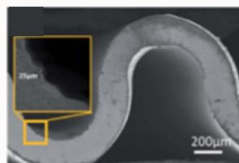
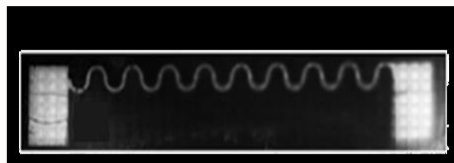
Able to operate in **fuel cell and electrolysis modes**



Technology **stable in the 100 h range and reversible**



## 3D printing: enhanced by design



## Catalysis

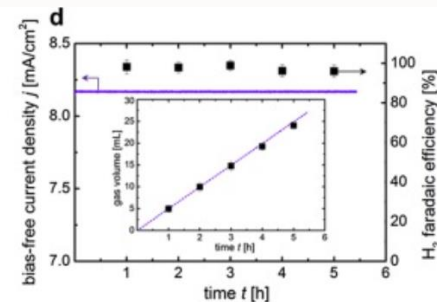
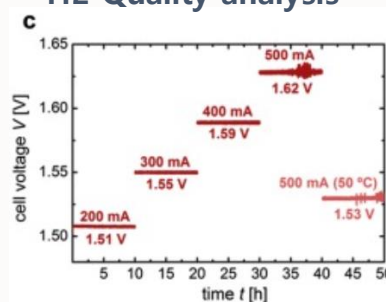
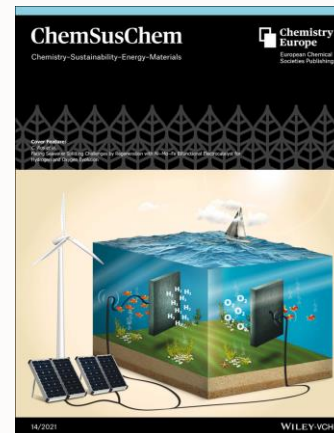
Photocatalysis (PC)

Electrocatalysis (EC)

Photoelectrocatalysis (PEC)

Capabilities:

- Catalyst development
- Photo-active materials
- development
- Cell design, modelling and
- scale-up
- Seawater electrolyzers
- H<sub>2</sub> Quality analysis



- Ceramic powder suppliers
- Cells, seals and current collector manufacturers.
- Companies interested in:
  - SOFC for Aviation and Naval applications.
  - Customized fuel cells (size, power, others).



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Thank you!